

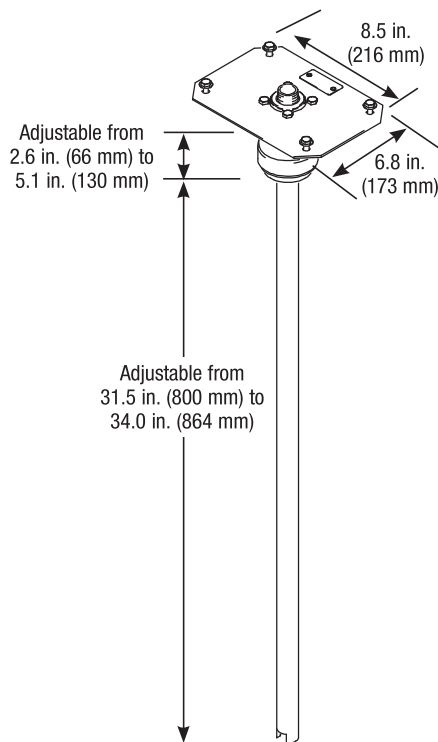
# Husky Transfer Pump Packages

## 55 Gallon (208 liter) Size

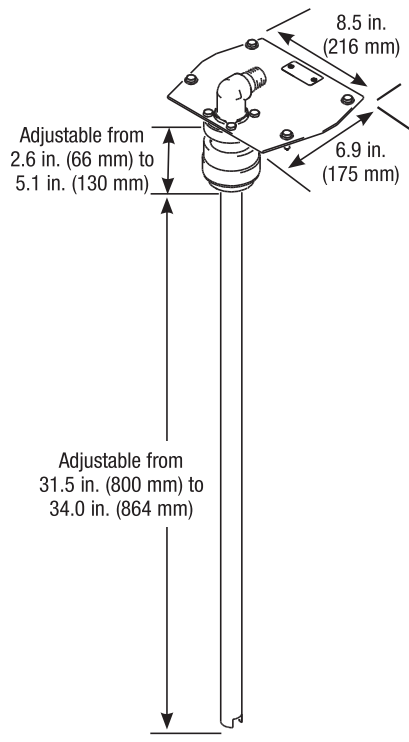
### Ordering Information

Package Number	Pump Type	Pump Components				Drum Kit Components			
		Pump Number	Seats	Balls	Diaphragms	Drum Kit Number	Tube Material	Tube Part Number	Easy Out Seal and Mounting Base
233051	Husky 515 Polypropylene	241565	Polypropylene	PTFE	PTFE	233045	Polypropylene	196096	233073
233052	Husky 515 Acetal	241564	Acetal	PTFE	PTFE	233047	Stainless Steel	196094	233074
233053	Husky 515 Acetal	241564	Acetal	PTFE	PTFE	233046	Aluminum	195095	233074
233054	Husky 716 Aluminum	243305	Acetal	Santoprene	Santoprene	233046	Aluminum	196095	233074
233055	Husky 716 Aluminum	243306	Acetal	Buna-N	Buna-N	233046	Aluminum	196095	233074
233056	Husky 716 Aluminum	243307	Acetal	PTFE	PTFE	233046	Aluminum	196095	233074
233057	Husky 716 Stainless Steel	D54311	Stainless Steel	PTFE	PTFE	233048	Stainless Steel	196094	233076

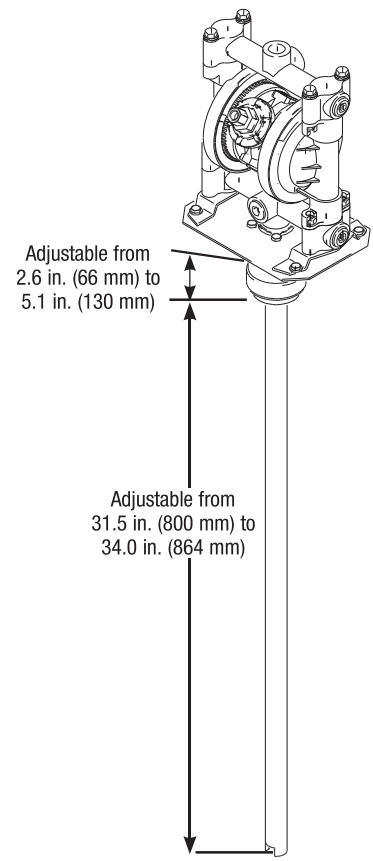
### Dimensions



**Poly, Acetal and Aluminum Pumps**



**Stainless Steel Pumps**



*Overall height depends on pump. See page 12 or 15 for pump dimensions*

# Husky Transfer Pump Packages



## Technical Specifications

Husky 55 gal Transfer Pump	Acetal Husky 515	Polypropylene Husky 515	Aluminum Husky 716	Stainless Steel Husky 716		
Maximum fluid working pressure	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)	100 psi (7 bar, 0.7 MPa)		
Maximum free flow delivery*	12 gpm (57 lpm)	12 gpm (57 lpm)	14 gpm (61 lpm)	14 gpm (61 lpm)		
Maximum pump speed	400 cpm	400 cpm	400 cpm	400 cpm		
Displacement per cycle**	0.04 gallon (0.15 liter)	0.04 gallon (0.15 liter)	0.04 gallon (0.15 liter)	0.04 gallon (0.15 liter)		
Maximum size pumpable solids	0.094 in (2.5 mm)	0.094 in (2.5 mm)	0.094 in (2.5 mm)	0.094 in (2.5 mm)		
Typical sound level at 70 psi (4.9 bar, 0.49 MPa) air @ 125 cpm	67 dBa	67 dBa	67 dBa	67 dBa		
Maximum air consumption	28 scfm (0.672 m3/min)	28 scfm (0.672 m3/min)	28 scfm (0.672 m3/min)	28 scfm (0.672 m3/min)		
Air pressure operating range	25 to 100 psi (1.8 to 7 bar, 0.18 to 0.7 MPa)	25 to 100 psi (1.8 to 7 bar, 0.18 to 0.7 MPa)	25 to 100 psi (1.8 to 7 bar, 0.18 to 0.7 MPa)	25 to 100 psi (1.8 to 7 bar, 0.18 to 0.7 MPa)		
Air inlet size	1/4 npt(f)	1/4 npt(f)	1/4 npt(f)	1/4 npt(f)		
Air exhaust port size	3/8 npt(f)	3/8 npt(f)	3/8 npt(f)	3/8 npt(f)		
Fluid inlet size	3/4 npt(f)	3/4 npt(f)	3/4 npt(f)	3/4 npt(f)		
Fluid outlet size	1/2 and 3/4 npt(f)	1/2 and 3/4 npt(f)	3/4 npt(f)	3/4 npt(f)		
Wetted parts (fluid covers and manifolds)	groundable acetal, PTFE	polypropylene, PTFE	aluminum, stainless steel, PTFE, zinc-plated steel	stainless steel, PTFE		
Pump weight	7.8 lb (3.5 kg)	6.5 lb (2.9 kg)	8.5 lb (3.9 kg)	18 lb (8.2 kg)		
Drum package weight tube material	12.3 lb (5.6 kg) aluminum	14.3 lb (6.5 kg) stainless steel	10.5 lb (4.8 kg) polypropylene	13.0 lb (5.9 kg) aluminum	27.5 lb (12.5 kg) stainless steel	
Drum kit weight easy-out seal material	4.5 lb (2.0 kg) aluminum	6.5 lb (2.9 kg) stainless steel	4.0 lb (1.8 kg) polypropylene	4.5 lb (2.0 kg) acetal	6.5 lb (2.9 kg) acetal	9.5 lb (4.3 kg) stainless steel
Drum package instruction manual	309116	309116	309116	309116		
Instruction manual	308981	308981	308981	308981		

\* Flow rates are with muffler and do not vary based on diaphragm material

\*\* Displacement per cycle may vary based on suction condition, discharge head, air pressure and fluid type

# Husky Transfer Pump Packages

## Pump and Agitator Packages

### Ordering Information

PART NUMBER	HUSKY 55 GAL (200 L) DISPENSING PACKAGE
231418	Husky 515 acetal pump 241564, stainless steel drum cover 238283, heavy-duty agitator 238157, air-powered drum cover elevator 237746, air controls, hose and dispense valve
231419	Husky 515 acetal pump, stainless steel drum cover, heavy-duty agitator, drum cover elevator

PART NUMBER	HUSKY TWISTORK® PACKAGE
238859	Husky 515 D52911 Polypropylene pump mounted on Twistork
238860	Husky 515 D51911 Acetal pump mounted on Twistork



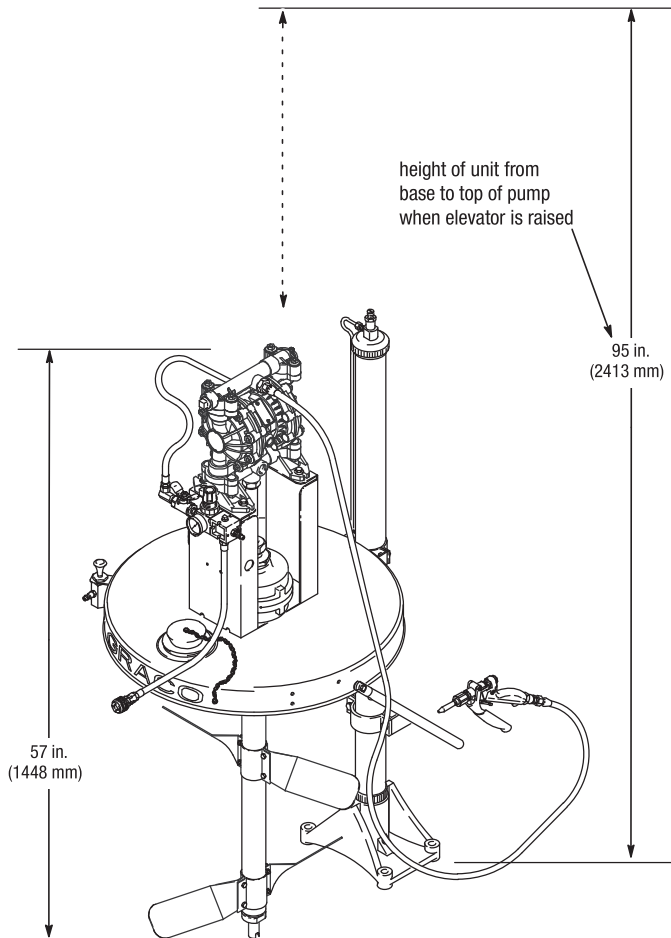
### Technical Specifications

Husky 515 on Twistork Agitator	
Maximum air input pressure	100 psi (7 bar)
Maximum fluid output pressure	100 psi (7 bar)
Maximum siphon flow rate	
with 100 cps material	12 gpm (45.4 lpm)
with 1000 cps material	1.2 gpm (4.54 lpm)
Air inlet	Quick-coupler, nipple (pin)
Fluid outlet size	3/4 npt(f)
Maximum recommended agitator speed	800 rpm
Agitator air consumption	
at 400 rpm	2.5 scfm (0.07 m <sup>3</sup> /min)
at 800 rpm	5.7 scfm (0.16 m <sup>3</sup> /min)
Pump air consumption	approximately 12 scfm
at 12 gpm (45.4 lpm)	(0.34 m <sup>3</sup> /min)
Maximum operating temperature	150° F (66° C)
Weight	32 lb (14.5 kg)
Maximum noise level*	85 dB(A)
Instruction manual	308656

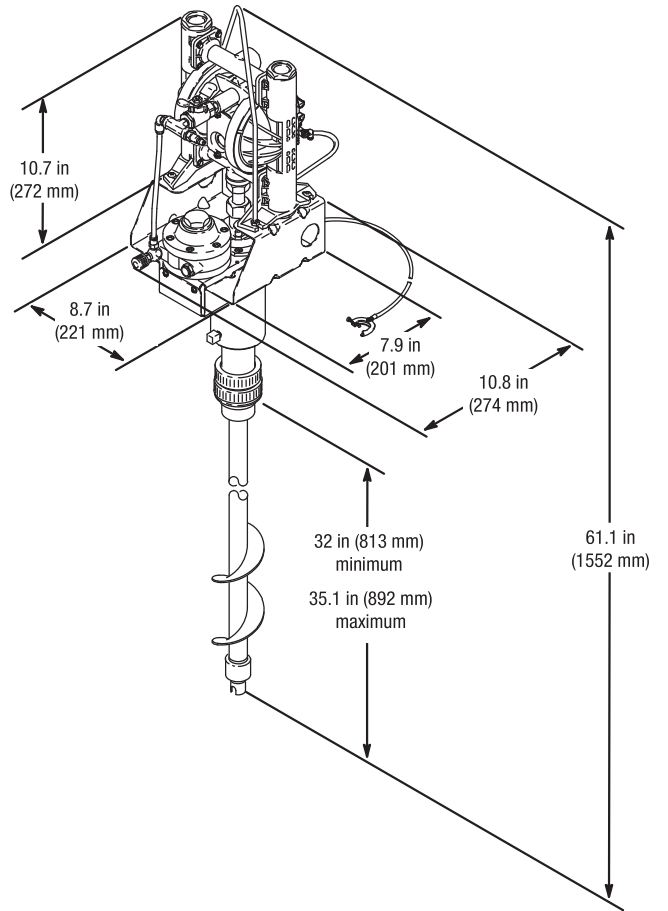
\* Tested to CAGI-PNEUROP-1969

## Dimensions

### Husky 55 gal Dispensing Package



### Husky Twistork Package



**Elevator Base  
Mounting Hole Layout**

